



300/350 Series

BALL VALVES



> Waukesha Cherry-Burrell®

Ball valves offer great economy and durability for a wide range of applications that do not require clean-in-place (CIP) service. They are easy to install and maintain.

The full ported, straight-through design of ball valves frees the flow path from obstructions.

As a result, pressure drops across the valves are reduced, and there is no change in elevation for piping through the valve. This allows efficient and safe production or cleaning processes in the food, beverage, dairy, industrial, and chemical industries.

Based in Charlotte, North Carolina, SPX Corporation (NYSE: SPW) is a global Fortune 500 multi-industry manufacturing leader with over \$5 billion in annual revenue, operations in more than 35 countries and over 15,000 employees. The company's highly-specialized, engineered products and technologies are concentrated in Flow Technology and energy infrastructure. Many of SPX's innovative solutions are playing a role in helping to meet rising global demand for electricity and processed foods and beverages, particularly in emerging markets. The company's products include food processing systems for the food and beverage industry, power transformers for utility companies, and cooling systems for power plants. For more information, please visit www.spx.com.

Ball Valves 300 (2-way) and 350 (3-way)

PRODUCT FEATURES AND BENEFITS

- All stainless construction: forged body and ball
- Full port opening for unrestricted flow in the open position
- Available in "Normally Closed", "Normally Open" and "Double Acting" Actuation
- Maintenance-free pneumatic actuator with 1/4" (6mm) polytube air connections
- Standard ISO pattern mounting pad for easy retrofit from manual to pneumatic actuator
- Three piece design with floating seals
- FDA approved materials: reinforced PTFE seats
- Cavity filled
- Complete line of control top options available including standard control tops and electropneumatic positioners for throttle/flow control applications
- 100% leakage tested at 100 PSI (7 Bar) - 350 series only
- L-Port and T-Port options available - 350 series only

PRODUCT SPECIFICATIONS

Materials:

Ball and Body:

- 316L Stainless Steel Ball and Body

Seat:

- PTFE

Finish:

- ≤ 32 Ra ($\leq 0.8\mu$) - Other finishes available upon request

Sizes:

- 1/2" (12mm) - 4" (101mm) O.D. Tube

Pressure Ratings:

300 Series

Operating Pressure:

- 1/2" - 3/4" up to 1300 PSI (90 Bar)
- 1" - 1 1/2" up to 1100 PSI (76 Bar)
- 2" - 4" up to 900 PSI (62 Bar)

350 Series

Operating Pressure:

- 1/2" - 2" up to 1000 PSI (69 Bar)
- 2 1/2" - 4" up to 800 PSI (55 Bar)

Temperature Ratings:

300 Series

- 0° to 300°F (-17° to 148°C)

350 Series

- 0° to 350°F (-17° to 175°C)

OPTION AND ACCESSORIES*

Control Tops - WCB



Connector Options

- S/O Cord Grip for hard wire (std)
- Quick Disconnect Pin Connectors

Interface Options

- AS-i Field® Bus Card
- DeviceNet® Field Bus Network Card

Position Indication

- Set and Forget programmable linear switch
- Inductive Proximity Switches - 20-140V AC/DC, 2-Wire (Std)
- Microswitches 24VDC, 110VAC
- Intrinsically safe options 5-24VDC
- Externally mounted options

Solenoid Valves

- 24VDC or 110VAC
- Select 1, 2 or 3 Solenoids
- Intrinsically safe option 24VDC

Control Tops - APV



Connector Options

- S/O Cord Grip for hard wire (std)
- Quick Disconnect Pin Connectors

Interface Options

- AS-i Field® Bus Card
- Profibus and DeviceNet (CU3)

Position Indication

- 2 internal or 2 external feedback sensor switches for valve open/valve closed position detection

Solenoid Valves

- 24VDC or 110VAC
- Select 1 or 3 Solenoids

Features

- **Visibility** - transparent control top keeps all electrical components visible.
- **User-Friendly** - designed with the user in mind, making assembly and troubleshooting worry free and easy
- **Common Parts** - utilizes the industry's most widely recognized electrical components, so access to off the shelf replacement parts is easy, ensuring quick delivery and less down time
- **Standardization** - same control top used on various WCB valve lines, offers common look and controls interface
- NEMA 4x (IP56)
- Stainless Steel Control Top Option



Features

- **Reliability and long service life**- robust clamp connection, reinforced Stainless Steel air coupling threads to avoid air leakages, and watertight seals
- **Reduced costs** - few parts and simple design
- **Ease of Operation** - contains manual override solenoids and adjustment screw to throttle air flow to actuator to ensure optimal opening and closing
- **Clarity** - clear and bright indication of valve position - 5 diodes in LED panel and convenient location
- **Standardization** - same control top used on various APV valve lines, offers common look and controls interface
- NEMA 6 (I67)

Typical product applications

Food & Beverage

Dairy
Beverage
Clean in Place
Personal Care



Industrial

Chemical



Additional Options

Proximity Switch Only

- Available with manual handle and pneumatic actuators
- 24VDC prox sensors with LED
- Feedback for valve open/valve closed position detection

Electropneumatic Positioner

- 4-20mA feedback signal
- Throttle/Control flow
- LCD display and simple set-up
- Optional DeviceNet, Profibus or AS-i Communication

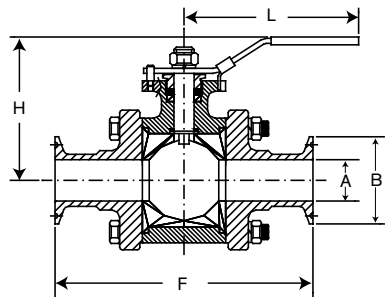


* Control top and positioner options only available on 300 series with linear actuator not 350 series

DIMENSIONAL DATA:

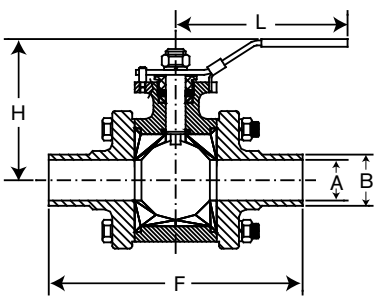
300 Series Ball Valves

Clamp Connections



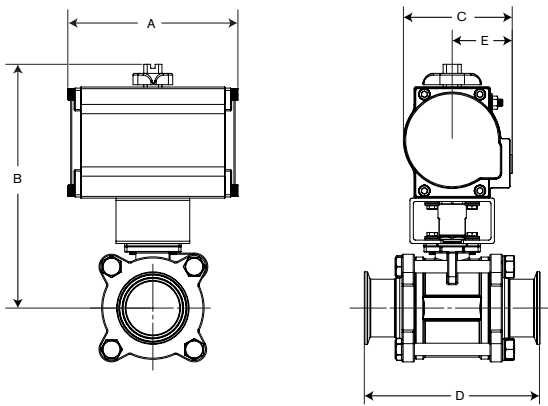
Valve Size in (mm)	H	F	L	A	B
0.50 (12)	2.17 (55)	3.50 (88)	5.20 (132)	0.37 (9)	1.00 (25)
0.75 (19)	2.36 (59)	3.98 (101)	5.20 (132)	0.63 (16)	1.00 (25)
1.00 (25)	2.72 (69)	4.49 (114)	6.50 (165)	0.87 (22)	1.98 (50)
1.50 (38)	3.31 (84)	5.51 (139)	7.64 (194)	1.38 (35)	1.98 (50)
2.00 (50)	3.62 (91)	6.14 (155)	7.64 (194)	1.87 (47)	2.52 (64)
2.50 (63)	5.00 (127)	7.76 (197)	9.92 (251)	2.37 (60)	3.05 (77)
3.00 (76)	5.35 (135)	9.02 (229)	9.92 (251)	2.87 (72)	3.58 (90)
4.00 (101)	6.26 (159)	9.57 (243)	13.11 (332)	3.83 (97)	4.68 (93)

Weld Connections



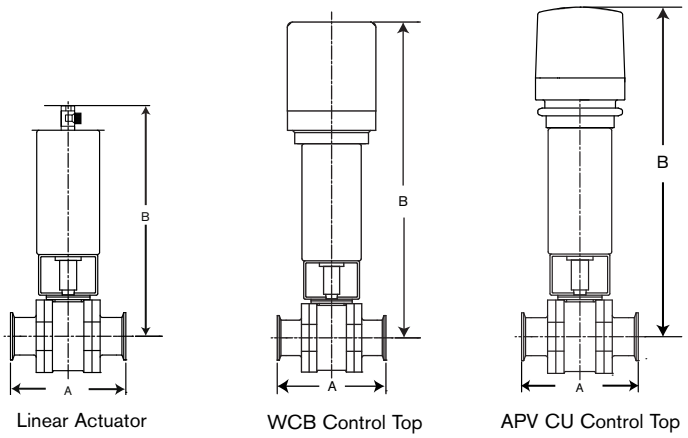
Valve Size in (mm)	H	F	L	A	B
0.50 (12)	2.36 (59)	3.50 (88)	5.20 (132)	0.37 (9)	1.00 (25)
0.75 (19)	2.56 (65)	3.98 (101)	5.20 (132)	0.63 (16)	1.00 (25)
1.00 (25)	2.72 (69)	4.49 (114)	6.50 (165)	0.87 (22)	1.98 (50)
1.50 (38)	3.50 (88)	5.51 (139)	7.64 (194)	1.38 (35)	1.98 (50)
2.00 (50)	3.82 (97)	6.14 (155)	7.64 (194)	1.87 (47)	2.52 (64)
2.50 (63)	5.00 (127)	7.76 (197)	9.92 (251)	2.37 (60)	3.05 (77)
3.00 (76)	5.31 (134)	9.02 (229)	9.92 (251)	2.87 (72)	3.58 (90)
4.00 (101)	6.26 (159)	9.57 (243)	13.11 (332)	3.83 (97)	4.68 (93)

Rack and Pinion Actuator



Valve Size in (mm)	A	B	C	D	E
0.50 (12)	4.72 (119)	5.93 (150)	2.45 (62)	3.50 (88)	1.33 (33)
0.75 (19)	4.72 (119)	6.11 (155)	2.45 (62)	3.98 (101)	1.33 (33)
1.00 (25)	5.68 (144)	9.21 (234)	3.21 (81)	4.49 (114)	1.88 (47)
1.50 (38)	5.87 (149)	11.34 (288)	3.74 (95)	5.51 (140)	2.03 (51)
2.00 (50)	5.87 (149)	11.65 (296)	3.74 (95)	6.14 (156)	2.03 (51)
2.50 (63)	7.21 (183)	13.90 (353)	4.69 (119)	7.76 (197)	2.54 (64)
3.00 (76)	7.21 (183)	14.27 (362)	4.69 (119)	9.02 (229)	2.54 (64)
4.00 (101)	10.22 (259)	18.07 (459)	5.54 (140)	9.56 (242)	2.97 (75)

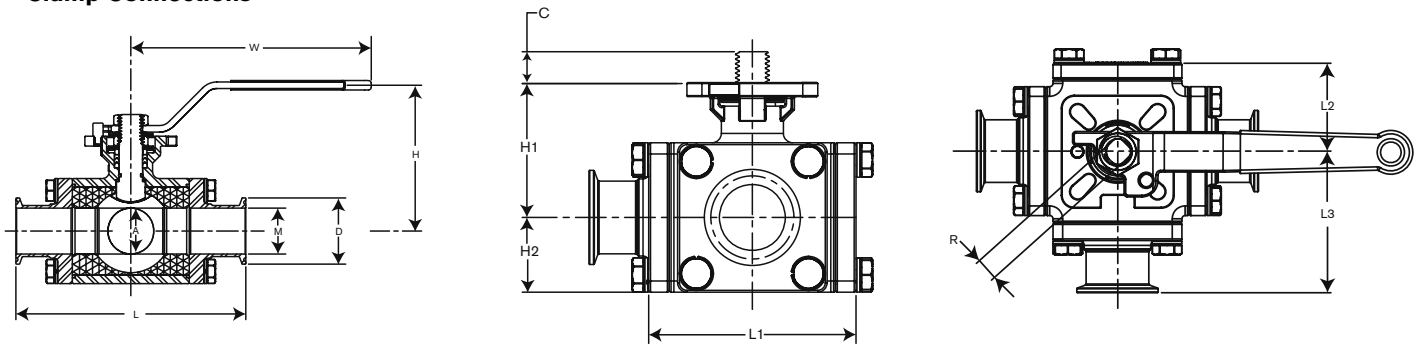
Linear Actuator and Control Top Options



Valve Size in (mm)	A	B		
		Linear Actuator	WCB Control Top	APV CU Control Top
0.50 (12)	3.50 (88)	10.83 (275)	12.60 (320)	12.91 (328)
0.75 (19)	3.98 (101)	11.00 (280)	12.78 (325)	13.09 (333)
1.00 (25)	4.49 (114)	11.22 (285)	12.99 (330)	13.31 (338)
1.50 (38)	5.51 (140)	11.77 (299)	13.44 (342)	13.76 (350)
2.00 (50)	6.14 (156)	12.09 (307)	13.76 (350)	14.07 (358)
2.50 (63)	7.76 (197)	16.17 (411)	18.02 (458)	18.34 (466)
3.00 (76)	9.02 (229)	16.54 (420)	18.39 (467)	18.71 (475)
4.00 (101)	9.56 (242)	17.32 (440)	19.17 (487)	19.49 (495)

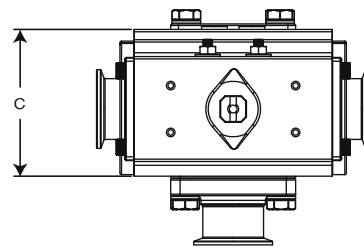
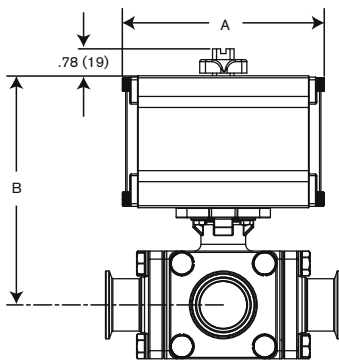
350 Series Ball Valves

Clamp Connections



Valve Size in (mm)	A	W	H	H1	C	L	M	D	L1	L2	L3	H2	R	
0.50 (12)	0.37 (9)	4.76 (120)	3.07 (77)	1.75 (44)	0.35 (8)	4.64 (117)	0.37 (9)	1.00 (25)	2.75 (69)	1.37 (34)	2.32 (58)	0.94 (23)	0.35 (8)	M12 x 1.75
0.75 (19)	0.62 (15)	4.76 (120)	3.22 (81)	1.89 (48)	0.35 (8)	5.00 (127)	0.62 (15)	1.00 (25)	2.87 (72)	1.51 (38)	2.52 (64)	1.02 (25)	0.35 (8)	M12 x 1.75
1.00 (25)	0.87 (22)	5.39 (136)	3.54 (89)	2.32 (58)	0.43 (10)	5.39 (136)	0.87 (22)	1.98 (50)	3.38 (85)	1.69 (42)	2.99 (75)	1.22 (30)	0.43 (10)	M14 x 2.00
1.50 (38)	1.37 (34)	7.16 (181)	4.09 (103)	2.83 (71)	0.55 (13)	6.89 (175)	1.37 (34)	1.98 (50)	4.37 (110)	2.20 (55)	3.46 (87)	1.57 (39)	0.55 (13)	M18 x 2.50
2.00 (50)	1.87 (47)	7.16 (181)	4.52 (114)	3.22 (81)	0.55 (13)	7.48 (189)	1.87 (47)	2.51 (63)	4.88 (123)	2.44 (61)	3.74 (94)	1.96 (49)	0.55 (13)	M18 x 2.50
2.50 (63)	2.37 (60)	14.56 (369)	4.25 (107)	3.97 (100)	0.66 (16)	8.97 (227)	2.37 (60)	3.05 (77)	8.97 (227)	2.46 (62)	4.21 (106)	2.40 (60)	0.66 (16)	M22 x 2.50
3.00 (76)	2.87 (72)	15.74 (399)	5.27 (108)	4.96 (125)	0.86 (21)	10.23 (259)	2.87 (72)	3.57 (90)	11.37 (288)	2.97 (75)	4.80 (121)	2.91 (73)	0.86 (21)	1.12 x 12UNF
4.00 (101)	3.83 (71)	15.74 (399)	6.14 (155)	5.35 (135)	0.86 (21)	11.37 (288)	3.83 (97)	4.68 (118)	3.83 (71)	3.16 (80)	5.68 (144)	3.30 (83)	0.86 (21)	1.12 x 12UNF

Rack and Pinion Actuator



Normally Open/Closed

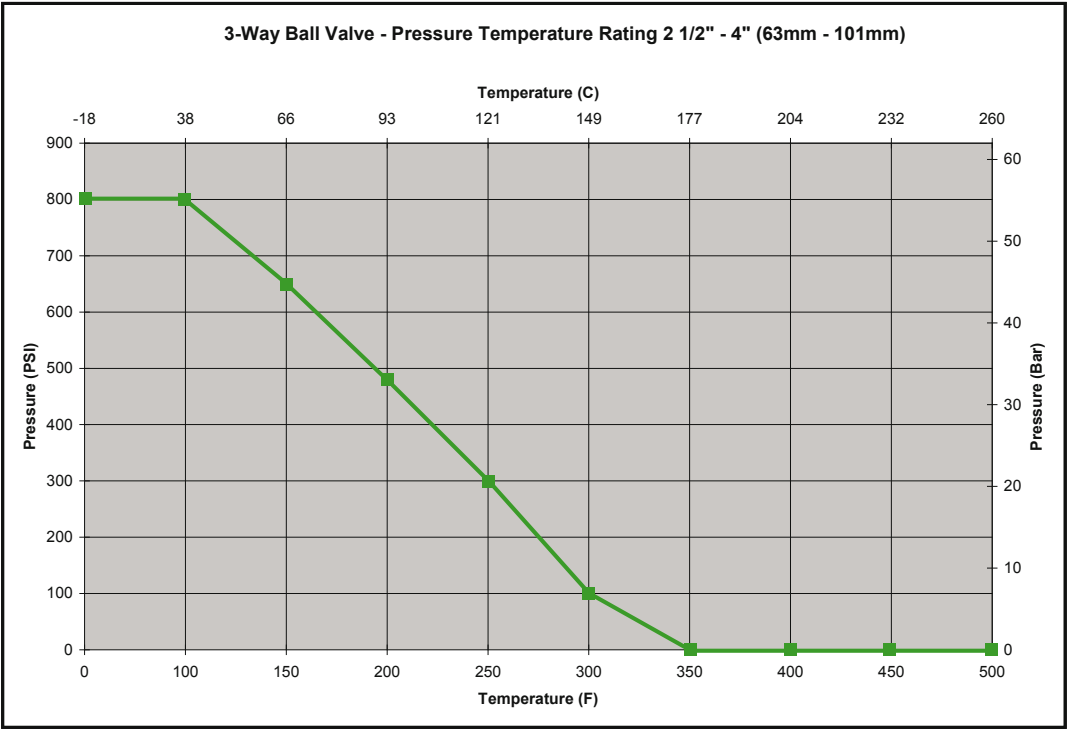
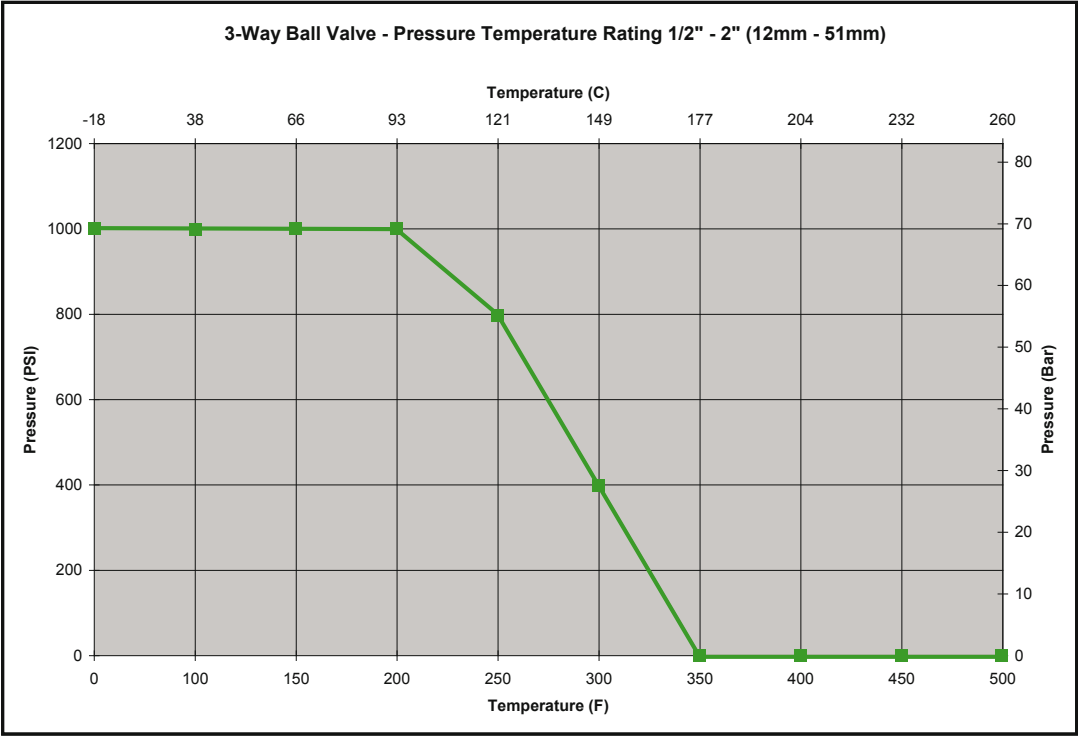
Valve Size in (mm)	A	B	C
0.50 (12)	5.68 (144)	5.80 (147)	3.20 (81)
0.75 (19)	5.68 (144)	6.02 (153)	3.20 (81)
1.00 (25)	5.68 (144)	6.65 (169)	3.20 (81)
1.50 (38)	7.20 (178)	9.17 (233)	4.68 (118)
2.00 (50)	7.20 (178)	9.96 (253)	4.68 (118)
2.50 (63)	2.37 (60)	11.10 (282)	4.68 (118)
3.00 (76)	10.22 (259)	13.42 (340)	5.53 (140)
4.00 (101)	10.22 (259)	14.21 (360)	5.53 (140)

Air to Air Double Acting

Valve Size in (mm)	A	B	C
0.50 (12)	4.72 (119)	5.21 (132)	2.44 (62)
0.75 (19)	4.72 (119)	5.43 (138)	2.44 (62)
1.00 (25)	5.68 (144)	6.65 (169)	3.20 (81)
1.50 (38)	5.87 (149)	8.26 (209)	3.74 (95)
2.00 (50)	5.87 (149)	9.05 (229)	3.74 (95)
2.50 (63)	7.20 (178)	11.10 (282)	4.68 (118)
3.00 (76)	10.22 (259)	13.42 (340)	5.53 (140)
4.00 (101)	10.22 (259)	14.21 (360)	5.53 (140)

ADDITIONAL TECHNICAL DATA:

Temperature Ratings - 350 Series



Ball Valve Torque vs. Rack and Pinion Actuator Torque Ratings - 300 and 350 Series

Imperial Units

Valve Size in (mm)	Min. Torque to Rotate Valve (Dry Condition)		Operating Air Pressure to Rotate Valve		Torque Output Air to Spring In-Lbs				Torque Output Air to Air In-Lbs	
	In-Lbs		psi		Spring Torque start/end		Air Torque start/end		Air Torque at operating air pressure	
	300 Series	350 Series	300 Series	350 Series	300 Series	350 Series	300 Series	350 Series	300 Series	350 Series
0.50 (12)	42	40	80		140/90	140/90	151/93	151/93	125	125
0.75 (19)	58	40	80		140/90	140/90	151/93	151/93	125	125
1.00 (25)	93	50	80		254/162	140/90	271/167	151/93	250	250
1.50 (38)	285	125	80		559/360	559/360	599/371	599/371	450	450
2.00 (50)	350	125	80		559/360	559/360	599/371	599/371	450	450
2.50 (63)	782	200	80		1320/787	559/360	1379/788	599/371	1000	1000
3.00 (76)	951	200	80		2091/1217	1320/787	2300/1335	2300/1335	1000	2250
4.00 (101)	1232	250	80		3130/1570	1320/787	3180/1600	2300/1335	2250	2250

Ball Valve Torque vs. Rack and Pinion Actuator Torque Ratings - 300 and 350 Series

Metric Units

Valve Size in (mm)	Min. Torque to Rotate Valve (Dry Condition)		Operating Air Pressure to Rotate Valve		Torque Output Air to Spring N-m				Torque Output Air to Air N-m	
	N-m		bar		Spring Torque start/end		Air Torque start/end		Air Torque at operating air pressure	
	300 Series	350 Series	300 Series	350 Series	300 Series	350 Series	300 Series	350 Series	300 Series	350 Series
0.50 (12)	4.7	4.5	5		15.8/10.1	15.8/10.1	17.0/10.5	17.0/10.5	14.1	14.1
0.75 (19)	6.6	4.5	5		15.8/10.1	15.8/10.1	17.0/10.5	17.0/10.5	14.1	14.1
1.00 (25)	10.5	5.6	5		28.7/18.3	15.8/10.1	30.6/18.8	17.0/10.5	28.2	28.2
1.50 (38)	32.2	14.1	5		63.1/40.6	63.1/40.6	67.6/41.9	67.6/41.9	50.8	50.8
2.00 (50)	39.5	14.1	5		63.1/40.6	63.1/40.6	67.6/41.9	67.6/41.9	50.8	50.8
2.50 (63)	88.4	22.6	5		149.2/88.9	63.1/40.6	155.8/89.0	67.6/41.9	113	113
3.00 (76)	107.5	22.6	5		236.3/137.5	149.2/88.9	259.9/150.8	259.9/150.8	133	254.2
4.00 (101)	139.2	28.3	5		353.7/177.4	149.2/88.9	359.3/180.8	259.9/150.8	254.2	254.2



Based in Charlotte, North Carolina, SPX Corporation (NYSE: SPW) is a global Fortune 500 multi-industry manufacturing leader. For more information, please visit www.spx.com

SPX FLOW TECHNOLOGY

611 Sugar Creek Road

Delavan, WI 53115

P: (262) 728-1900 or (800) 252-5200

F: (262) 728-4904 or (800) 252-5012

E: wcb@spx.com

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